



S605



Portable Breathing Air Quality Analyzer



ALL IN ONE
O₂, CO₂, CO, H₂O,
Oil, Pressure



PLUG & PLAY
Simple connection
to your system



PORTABLE DEVICE
Can be carried
with one hand



HIGH PRECISION
Accurate
measurements



COMPACT DESIGN
Simple and
efficient handling



COMMUNICATION INTERFACE
Modbus TCP/RTU,
4G-Modem



Benefits

- ✓ All-in-one Instrument measures O₂, CO₂, CO, Dew Point and Oil Vapor simultaneously in the breathing air
- ✓ Portable and lightweight measuring device in a robust carry case
- ✓ Testing quality of breathing air according to national and international standards
- ✓ Software guided measurement makes it easy to generate reliable results and reports
- ✓ Only one gas inlet for all parameters
- ✓ Integrated data logger saves data for later analysis

Real-time breathing air quality measurements

The purity of the breathing air is vital for the operators health and safety. It is essential to have regular purity checks of the supplied air.

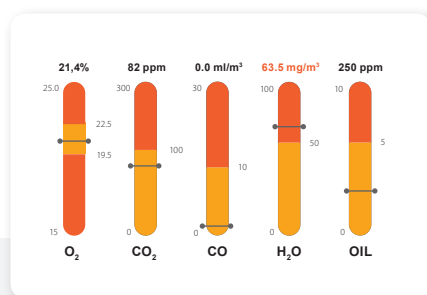
The SUTO S605 Portable Breathing Air Quality Analyzer, measures O₂, CO₂, CO, Dew Point, Oil Vapor and Pressure as defined in the breathing air purity standards and instantly shows the measured values on the touch screen display.

The robust design, quick sensor response times, and a user-friendly user interface ensures reliable and quick measurements, resulting in maximum protection for the people using air for breathing applications.

It is smarter, faster and more convenient than the traditional methods.

Monitoring of all breathing air parameters

O ₂	Oxygen	CO	Carbon Monoxide
CO ₂	Carbon Dioxide	H ₂ O	Humidity
According to all relevant national and international standards		OIL	Oil Residues



4G Remote Connection to S4A Monitoring Software

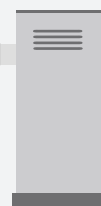
Breathing Air



Environment



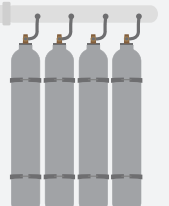
Compressor



Purification



Air Receiver Tank



Reserve Air System



7 in 1 Measurement Device

- O₂** **Oxygen Measurement**
For safety reasons, it is recommended to measure the oxygen level in the breathing air. The optical oxygen sensor monitors the O₂ content and indicates deviations from the standard concentration.
- CO₂** **Carbon Dioxide Measurement**
The intake air may also be exposed to increased concentration of carbon dioxide. Filter material used in compressed air can adsorb, but also release CO₂. The gas is measured by the NDIR sensor to avoid extreme concentrations above 1000 ppm.
- CO** **Carbon Monoxide Measurement**
The compressor intake air may be contaminated with CO due to nearby combustion engines or heating systems. Carbon monoxide is a toxic and life-threatening gas which will be monitored accurately by an electrochemical sensor.
- H₂O** **Humidity Measurement**
High humidity can cause corrosion and in severe cases lead to bursting air containers. In cold environment, it can freeze and block the air supply. The integrated dew point sensor is crucial to check the proper water removal of the dryers and filters.
- OIL** **Oil Vapor Measurement**
Atmospheric oil vapor contained in industrial air environment can get into the system through the compressor intake. Compressed into the breathing air, the oil contaminants can cause health issues. The state-of-the-art sensor technology detects the oil contaminants immediately.
- Pressure Measurement**
The pressure sensor provides additional pressure data about the compressed air system using state of the art sensor technology.
- Integrated Data Logger**
The integrated data logger records all channels in parallel for later analysis. The 5" touchscreen allows you to interact with the device on site. There is no need for a PC to manage the device.

Applications

Operators of breathing air systems are required to fill respiratory air in line with international standards such as EN 12021 or CFSR 1910.134(d). Potential hazards due to impurities in the breathing air can have consequences which endanger health or which are even life-threatening.

Regular checks with the Breathing Air Quality Analyzer S605 is an indispensable part for a safe operation.

Remote Connection

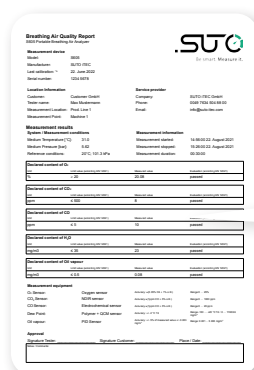
By connecting a 4G/LTE modem to the designated USB port, S605 can be monitored remotely through S4A software.



Create Breathing Air Quality Reports

The S605 enables users to create powerful PDF reports directly on site. Customer related data as well as service provider details can be entered on-screen, making it even easier to perform audits and to create meaningful reports.

PDF reports can be created from any recordings on the device and are copied on the fly to a connected USB drive for direct print-outs.



Measurement results

System / Measurement conditions

Medium Temperature [°C]: 31.0
Medium Pressure [bar]: 5.62
Reference conditions: 20°C; 101.3 kPa

Measurement information

Measurement started: 14:56:00 22. August 2021
Measurement stopped: 15:26:00 22. August 2021
Measurement duration: 00:30:00

Declared content of O₂

Unit	Limit value (according EN 12021)	Measured value	Evaluation (according EN 12021)
%	≥ 20	20.08	passed

Declared content of CO₂

Unit	Limit value (according EN 12021)	Measured value	Evaluation (according EN 12021)
ppm	≤ 500	8	passed

Declared content of CO

Unit	Limit value (according EN 12021)	Measured value	Evaluation (according EN 12021)
ppm	≤ 15	10	passed

Declared content of H₂O

Unit	Limit value (according EN 12021)	Measured value	Evaluation (according EN 12021)
mg/m ³	≤ 5	23	passed

Declared content of Oil vapour

Unit	Limit value (according EN 12021)	Measured value	Evaluation (according EN 12021)
mg/m ³	≤ 0.5	0.08	passed



Relevant standards for breathing air

Relevant standards including BS EN 12021, DEF STAN 68-284, OSHA, CSA and BS 8478 require adherence to specific limits of constituents in breathing air. Here some examples of the required for industrial breathing air:

Contaminant	Europe	China	USA	Canada
Standard	EN 12021	GB/T 31975-2015	CFSR	CSA
O₂	>20 %	19.5 - 23.5 %	19.5 - 23.5 %	20 - 22 %
CO₂	500 ppm	≤ 1000 mL/m ³	1,000 ppm	500 ml/m ³
CO	5 ppm	≤ 10 mL/m ³	10 ppm	5 ml/m ³
H₂O	PDP: < -11 °C 1) H ₂ O: <35 mg/m ³ 2) H ₂ O: <25 mg/m ³	ADP: ≤ -45.6 °C	---	---
VOC (Oil Vapor)	0.5 mg/m ³	≤ 5.0 mg/m ³ (Oil mist and particle)	5 mg/m ³	1 mg/m ³
Odor	no	no	no	no

Dimensions

Due to the small dimensions of the robust and light carry case, the S605 can be easily transported anywhere.



Why is breathing air quality testing important?



- ✓ It protects the health, safety and well-being of your employees and people who are on your premises.
- ✓ It ensures that your compressor, products and personnel are protected from airborne volatile organic compounds (VOCs) as well
- It ensures that your business complies with national and international regulatory standards for breathing air quality.
- ✓
- ✓ It ensures that your compressed air and work environment have safe levels of oxygen, lubricants, oil, odor, taste, carbon dioxide, carbon monoxide and water.



Technical Data

Measurement

Oxygen O₂

Accuracy	±(0.05 % O ₂ + 1 % o.R.)
Measuring range	0 ... 25 %
Resolution	0.01 %
Sensor	Optical oxygen sensor

Carbon Dioxide CO₂

Accuracy	±(25 ppm CO ₂ + 1 % o.R.)
Measuring range	0 ... 1000 ppm
Resolution	1 ppm
Sensor	NDIR sensor

Carbon Monoxide CO

Accuracy	±(1 ppm CO + 5 % o.R.)
Measuring range	0 ... 20 ppm
Resolution	0.1 ppm
Sensor	Electrochemical sensor

Humidity H₂O

Accuracy	±2 °C Td
Measuring range	-100 ... +20 °C Td / 0 ... 17458.6 mg/m ³
Resolution	0.1 mg/m ³
Sensor	QCM + Polymer

Oil Vapor

Accuracy	5 % of reading ± 0.003 mg/m ³
Measuring range	0.001 ... 5.000 mg/m ³ (Based on 1000 hPa(a), 20 °C, 0 % relative humidity)
Resolution	0.001 mg/m ³
Sensor	Photo ionization detector

Oil Mist and Particle

Accuracy	15 % of reading ± 0.1 mg/m ³
Measuring range	0.0 ... 5.0 mg/m ³ (Based on 1000 hPa(a), 20 °C, 0 % relative humidity)
Resolution	0.1 mg/m ³
Sensor	Oil mist and particle sensor

Pressure

Accuracy	0.5 % FS
Measuring range	0 ... 16 bar(g)
Resolution	0.01 bar
Sensor	Piezo resistive pressure sensor

Signal / Interface & Supply

Fieldbus

Protocol	Modbus/RTU (RS485) Modbus/TCP (Ethernet)
Update rate	1 / sec.

Power supply

Voltage supply	18-32 VDC, 20 W Battery
Current consumption	1.4 A

Interface

USB	USB Micro with OTG support
4G/LTE USB	USB Port for 4G/LTE Modem

General data

Configuration

Others	Device comes pre-configured Configuration can be done via on-screen touch
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Display

Integrated	5" color touch screen
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Data Logger

Storage	100 million measurement values
Report	Integrated report generator for PDF export

Material

Process connection	6 mm quick connector
Housing	PC, Al alloy

Miscellaneous

Electrical connection	M12, USB-C, RJ45
Protection class	IP54
Water Inlet	6 mm connector
Dimensions	470 x 365 x 181 mm
Weight	11 kg

Approvals

EMC	FCC, CE
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Operating conditions

Measuring Medium	Compressed breathing air
Sample Flow Rate	6 LPM@4 MPa(g), depends on input pressure
Sample rate	1 sample/sec
Medium temperature	0 ... +45 °C
Medium humidity	Medium humidity < 40 % rH, no condensation
Inlet Pressure	0.4 ... 1.5 MPa(g), External pressure reducer allow up to 35 MPa process pressure
Ambient temperature	0 ... +50 °C
Ambient humidity	0 ... 90 % rH
Storage temperature	-10 ... +50 °C
Transport temperature	-10 ... +50 °C



Ordering

Please use the following tables to assist in placing your order with our sales staff.

S605 Portable Breathing Air Quality Analyzer

Order No.	Description
KA66P5600605	S605 Portable Breathing Air Quality Analyzer, touch screen interface, data logger, guided measurement, PDF report generator (with oil vapor sensor refer to Europe, USA, Canada standards) *
KA66P5601605	S605 Portable Breathing Air Quality Analyzer, touch screen interface, data logger, guided measurement, PDF report generator (with oil mist and particle sensor refer to China standards)*
KA66000A1670	USB 4G dongle, including S4A software

* Including:

- Hand carry case with handle and shoulder belt
- USB OTG memory stick
- Purge filter for pre-measurement (test kit)
- Power adapter with USB type-C connector and cable included 60 W 20 V/3.25 A
- Connection hose 1.5 m, one end quick coupling, one end compressed air coupling
- M12 connector
- Filling bottle
- Certificate of calibration
- Operation and instruction manual

Accessories

Order No.	Description
KA66A5540602	Purity test kit consisting of zero filters for oil vapor, particles, and a desiccant cartridge for low dew point creation
KA66A5541203	Oil vapor zero filter, 1.5 MPa max, with quick connectors at both ends
KA66A5541204	Particle zero filter, 1.5 MPa max, with quick connectors at both ends
KA66A5541205	Dew point test kit for low dew point generation, with quick connectors at both sides
KA66A6040004	Pressure reducer, inlet pressure 0-30 MPa, outlet pressure 0.6 Mpa
KA66A6040005	Pressure reducer, inlet pressure 0-40 MPa, outlet pressure 0.6 Mpa

Service and Calibration

Order No.	Description
KA66R2000605	S605 General service and re-calibration <ul style="list-style-type: none"> • General inspection of the unit • Replacement of tubes and fittings • Cleaning of components • Calibration O₂, CO₂, CO, dew point sensor and oil vapor • Assembly and test of unit • Calibration Certificate

Exchange sensors

KA66R2000620	CO exchange sensor unit S605/S606
KA66R2000621	CO ₂ exchange sensor unit S605/S606
KA66R2000622	O ₂ exchange sensor unit S605/S606
KA66R2000623	Oil mist and particle sensor exchange unit S605/S606
KA66R2000624	Oil vapor sensor exchange unit S605/S606
KA66R2000625	Dew Point sensor exchange unit S605/S606



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